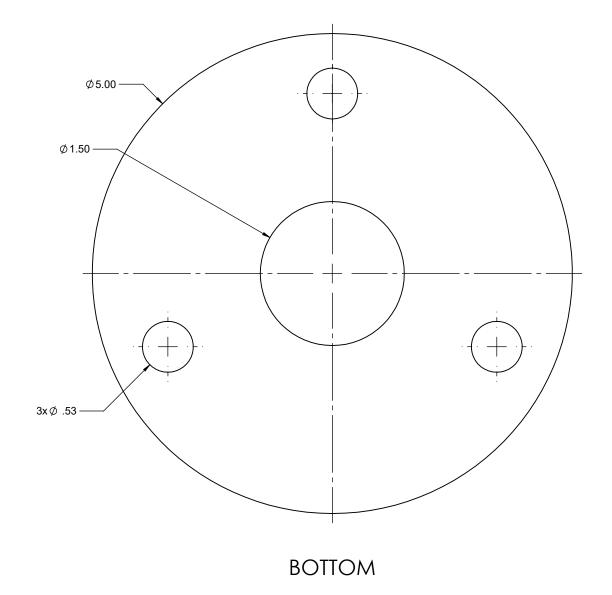
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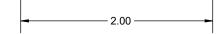
## TITLE: MAYFAIR TILT STEERING COLUMN DRILL TEMPLATE

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DRILL TEMPLATE USAGE:
1) MAKE SURE SCALE SIZE IS CORRECT.
2) 5" IS THE TILT HELM O.D..
3) TAPE TEMPLATE ON THE DASH.
4) USE A CENTER MARK TO MARK THE 4 HOLE LOCATION.
5) USE A 17/32 FOR THE 3 MOUNTING STUDS,
6) USE 1-1/2 HOLE SAW FOR CENTER,



THIS MUST BE PRINTED ON FULL SCALE 1:1. MEASURE THE BELOW LINE TO MAKE SURE OF TEMPLATE SIZE.



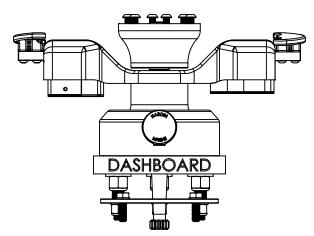
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 PART NO.

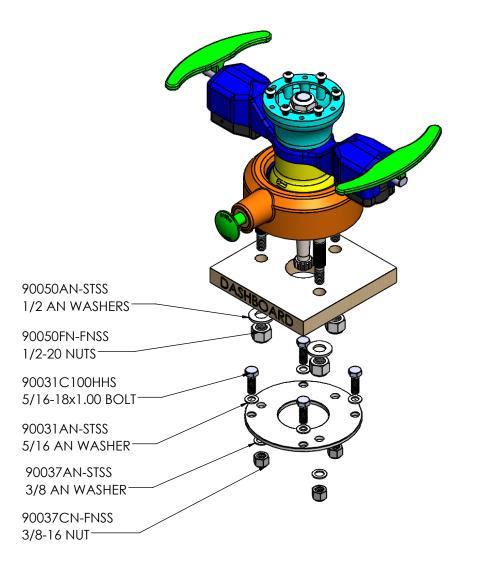
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5-1/2 MAYFAIR CHARLYNN TILT STEERING COLUMN W/ PADDLE TRIM INSTALLATION - STEP 1

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TITLE:





NSTALLATION INSTRUCTIONS:

1) USE THE SUPPLIED TEMPLATE TO DRILL THE DASHBOARDS.

2) APPLY ANTI-SIEZE TO BOTH THE 1/2 AND 3/8 THREADS ON THE 3 STUDS

3) INSTALL HELM THROUGH THE DASH.

4) USING 5/8 WRENCH, INSTALL COLUMN TO THE DASH WITH THE 1/2 NUTS AND WASHERS.

5) SLIDE 5/16 BOLTS WANT WASHERS INTO THE STAINLESS ADAPTER RING.

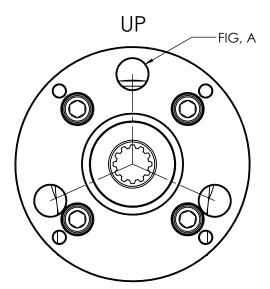
6) SLIDE STAINLESS ADAPTER RING OVER THE 3 STUDS,

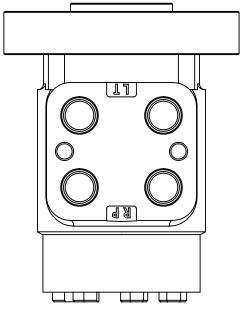
7) USING 9/16 SOCKET TO INSTALL 3/8 NUTS AND WASHERS. TORQUE TO 30 FT. LBS..

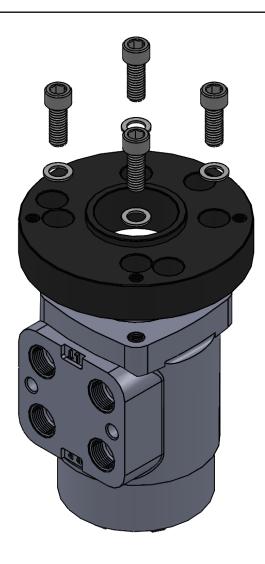


 5-1/2 MAYFAIR CHARLYNN TILT STEERING COLUMN w/ PADDLE TRIM INSTALLATION - STEP 2

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INSTALLATION INSTRUCTIONS:
1) SEE FIG. A. THE UPPER ADAPTER ONLY GOES ON THE TILT HLEM ONE WAY. THE CHARLYNN HELM CAN BE ROTATED EVERY 90°.
2) APPLY RED LOCTITE TO THE 3/8-16 BOLTS.
3) INSTALL ADAPTER TO THE HELM WITH THE BOLTS AND WASHERS USING 5/16 HELM SOCKET. TORQUE TO 30 FT. LBS..

