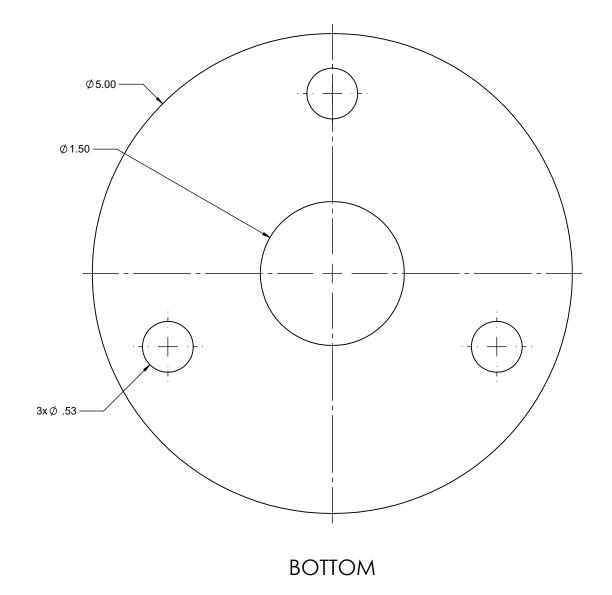
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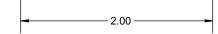
TITLE: MAYFAIR TILT STEERING COLUMN DRILL TEMPLATE

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DRILL TEMPLATE USAGE:
1) MAKE SURE SCALE SIZE IS CORRECT.
2) 5" IS THE TILT HELM O.D..
3) TAPE TEMPLATE ON THE DASH.
4) USE A CENTER MARK TO MARK THE 4 HOLE LOCATION.
5) USE A 17/32 FOR THE 3 MOUNTING STUDS,
6) USE 1-1/2 HOLE SAW FOR CENTER,



THIS MUST BE PRINTED ON FULL SCALE 1:1. MEASURE THE BELOW LINE TO MAKE SURE OF TEMPLATE SIZE.

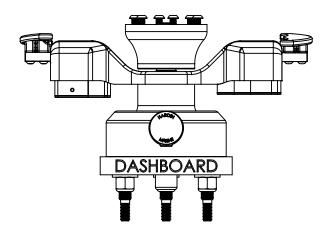


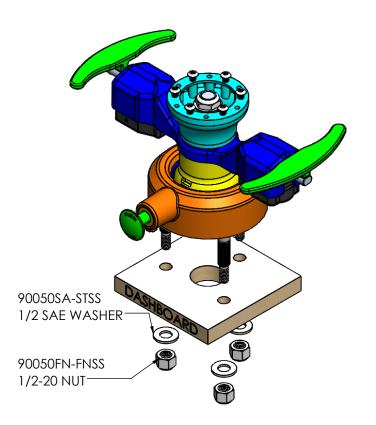
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 MARINE
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 137-9775

TITLE: 5-1/2 MAYFAIR DAN FOSS TILT STEERING COLUMN w/ PADDLE TRIM INSTALLATION - STEP 1

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INSTALLATION INSTRUCTIONS:

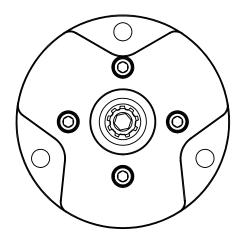
USE THE SUPPLIED TEMPLATE TO DRILL HOLES IN THE DASHBOARD.
 APPLY ANTI-SIEZE TO BOTH THE 1/2 AND 3/8 THREADS ON THE 3 STUDS
 INSTALL HELM THROUGH THE DASH.
 USING 5/8 WRENCH, INSTALL COLUMN TO THE DASH WITH THE 1/2

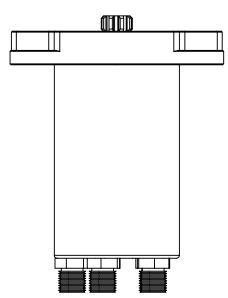
NUTS AND WASHERS.

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5-1/2 MAYFAIR DAN FOSS TILT STEERING COLUMN w/ PADDLE TRIM INSTALLATION - STEP 2

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INSTALLATION INSTRUCTIONS: 1) APPLY RED LOCTITE TO THE BOLTS. 2) USING 5MM HEX SOCKET TORQUE TO 120 IN. LBS..

